

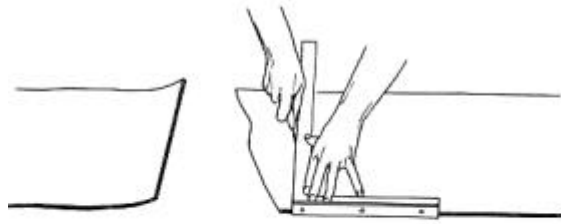
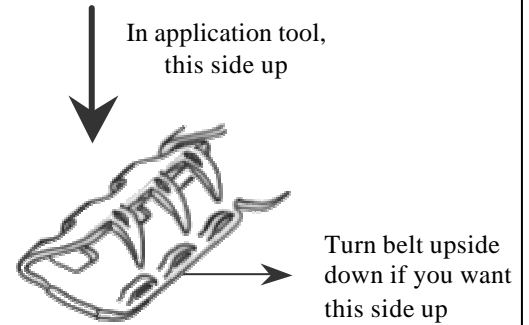


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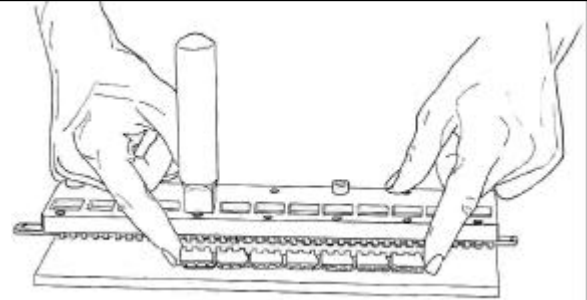
Installing Self-Lock fasteners

Tooling required:

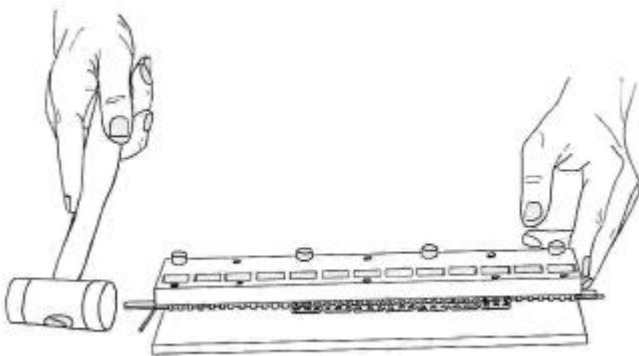
- 1 Square
- 1 Straight edge
- 1 Utility knife
- 1 Belt marking pen
- 1 Self-Lock application tool with hammer and punch
- 1 Gauge pin matching the fastener type
- 1 Calipers to measure thickness of belt



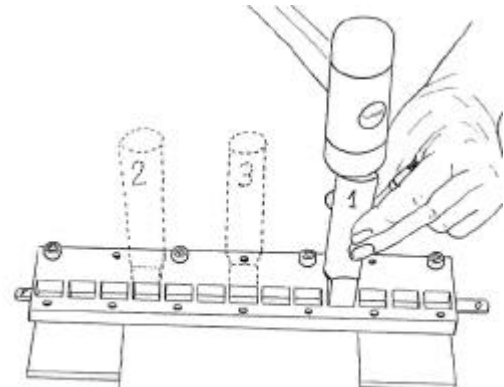
1) Cut the belt square. Check the belt thickness in order to ensure the right type of fastener. (see table in brochure and price-list)



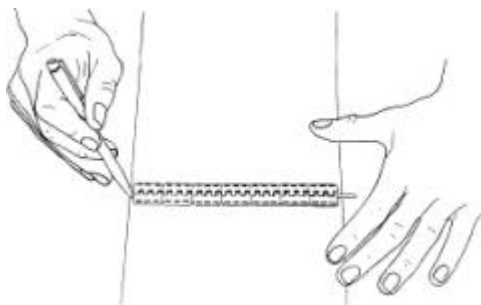
2) Place Self-Lock fastener in application tool ensuring each clip is under a single hole of the tool. The 'teeth' side of the clip must be on top.



3) Insert gauge pin matching the fastener type used. Lock the fastener and gauge pin with the locking cam.



4) Place the belt against the fasteners guide. Hold the belt by hand, or with the clamps provided. Close the clips, starting with the clips on the outer edges. Check if the belt is still against the fasteners guide. Then close the clip in the center (3), and complete the process by closing the rest of the clips, moving from side to side (1,2)



5) Unlock the cam (push side "O") and take out the fastener. Mark the position of the fastener on opposite side and repeat the process.

6) Relieve the corners of the belt with a knife.

